# IMPACT OF BN ADDITIVE ON THERMOELECTRIC PERFORMANCE OF EuBa<sub>2</sub>Cu<sub>3</sub>O<sub>y</sub> SUPERCONDUCTOR

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**Abstract**: The thermoelectric phenomenon in the reference (pristine) and BN-added EuBa<sub>2</sub>Cu<sub>3</sub>O<sub>y</sub> high-temperature superconductors has been studied. A series of 4 compounds was prepared by the solid-phase synthesis method. The phase evolution of the prepared materials was analyzed by XRD, and the SEM/EDX technique was employed to investigate the microstructure and elemental composition of the specimens. The temperature dependence of resistivity ( $\rho$ ) and Seebeck coefficient (S) was measured in the range of 300–1000 K. Power factor (PF) values were calculated for this temperature area. BN addition led to an enhancement of the PF at 973 K from 0.053 mW/m·K<sup>2</sup> for the reference sample to 0.075 mW/m·K<sup>2</sup> for the 0.15 wt.% BN-added EuBa<sub>2</sub>Cu<sub>3</sub>O<sub>y</sub>.

**Keywords:** thermoelectricity, EuBa<sub>2</sub>Cu<sub>3</sub>O<sub>3</sub> superconductor, BN additive, power factor.

#### Introduction

The increasing impact of global warming on the environment compels scientists to develop various alternatives to fossil fuels, including waste-heat-to-energy conversion technologies. The growing popularity of thermoelectric materials, which can convert part of waste heat into electrical power, is driven by the Seebeck effect [1-2]. The thermoelectric conversion efficiency of materials is determined by the dimensionless figure-of-merit  $ZT = S^2T/\rho k$ , with S, T,  $\rho$ , and k representing the Seebeck coefficient, absolute temperature, electrical resistivity, and thermal conductivity, respectively. The power factor  $PF = S^2/\rho$  is an electrical component of the ZT formula that assesses output electrical power [3]. The presence of toxic elements such as tellurium (Te), antimony (Sb), and lead (Pb) in the traditional state-of-the-art intermetallic thermoelectric alloys [4-6] reduces their appeal for large-scale applications. As a result, non-toxic and environmentally friendly alternatives have gained attractiveness in recent years. The discoveries of complex cobalt oxides, such as NaCo<sub>2</sub>O<sub>4</sub>, Ca<sub>3</sub>Co<sub>4</sub>O<sub>9</sub> and Bi<sub>2</sub>M<sub>2</sub>Co<sub>2</sub>O<sub>x</sub> (M = Ca, Sr, or Ba), opened the way to the systematic exploration and development of polycrystalline cobaltites for potential applications [7-10]. Layered p-type thermoelectric cobalt oxides and layered p-type superconducting copper oxides reveal a marked structural resemblance, suggesting that the underlying physics in both structures might be similar [11-13]. Crystallographically, superconducting cuprates and thermoelectric cobaltites are composed of two different layers: electrically insulating blocking ("charge reservoir") and conducting (CuO<sub>2</sub> and CoO<sub>2</sub>, respectively) layers. From the charge reservoir layers, holes are doped into the conducting layers. Interestingly, the previously unknown thermoelectric Bi-Sr-Co-O phase was first prepared with the intention to get an analogue of the superconducting Bi-Sr-Ca-Cu system in which the CuO<sub>2</sub> planes have been completely replaced by CoO<sub>2</sub> planes [14]. This resemblance has significant implications for materials science, as it may lead to the development of novel materials with desirable properties. More research is necessary to understand the similarities between these two types of oxides and to uncover new insights into the underlying physics of these materials.

The study of thermoelectric phenomena in the high-temperature superconducting cuprates is currently in its initial stage. There is very little data available on the thermoelectric characteristics of cuprate superconductors above room temperature. It was reported that  $Bi_{0.5}Na_{0.5}TiO_3$ -added  $DyBa_2Cu_3O_y$  superconductor showed the power factor value of PF = 0.036 mW/m·K<sup>2</sup> [15]. A power factor of 0.065 mW/m·K<sup>2</sup> was observed at 773 K for  $Pr_{1.06}Ba_{1.94}Cu_3O_y$  composition [16].

Consequently, the RE(Rare-Earth)123 system presents itself as a promising candidate for thermoelectric applications.

In this paper, we studied the impact of boron nitride (BN) additives on the phase evolution, microstructure, and electrical transport properties of the EuBa<sub>2</sub>Cu<sub>3</sub>Oy superconductor. Then, the power factors of the prepared materials were calculated using the measured temperature dependence of the resistivity and Seebeck coefficient.

# **Experimental part**

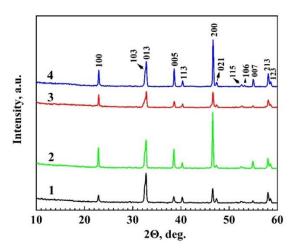
Samples with nominal compositions of  $EuBa_2Cu_3O_y$  (reference),  $EuBa_2Cu_3O_y + 0.1$  wt. % BN,  $EuBa_2Cu_3O_y + 0.15$  wt. % BN, and  $EuBa_2Cu_3O_y + 0.2$  wt. % BN were prepared using the solid-state reaction method. The commercially available  $Eu_2O_3$ ,  $BaCO_3$ , and CuO precursors, in appropriate molar amounts, were used to prepare four equal batches of  $EuBa_2Cu_3O_y$  (reference) material. These powder mixtures were thoroughly ground in a mortar and then transferred to the Fritch Pulverisette 7 Premium Line planetary mill, where they were homogenized for 1 hour at 100 rpm. Afterward, the homogenized powders were calcined stepwise at 1123 K, 1173 K, and 1203 K for a total of 35 hours, with intermediate grinding in an agate mortar. Submicron-sized (~0.2-0.4  $\mu$ m) BN particles were added in 0, 0.1, 0.15, and 0.2 wt.% to the four equal batches of  $EuBa_2Cu_3O_y$ . These batches were additionally homogenized at 150 rpm for 1 hour. Then, these powders were pressed into pellets, 10 mm in diameter, under a hydrostatic pressure of 220 MPa. The pellets were sintered at 1223 K in an ambient atmosphere for 35 hours and then cooled to room temperature inside the furnace. After the pellets were cooled, the post-annealing oxygen enrichment procedure was performed: the pellets of four series were heat-treated at 873 K for 4 hours, then at 723 K for an additional 30 hours.

The resistivity as a function of temperature in the range from room temperature to 973 K was measured using the standard four-probe method. The phase evolution was observed by X-ray diffraction using a Dron–3M diffractometer (CuK $\alpha$  radiation). The microstructure and elemental composition were analyzed using a scanning electron microscope (SEM, VEGA TS5130MM) combined with an energy dispersive X-ray (EDX) microanalysis system (INCA Energy 300). The temperature dependence of the resistivity  $\rho(T)$  and Seebeck coefficient S(T) was measured simultaneously from room temperature to 973 K using a custom-built setup equipped with a KEITHLEY DMM6500 multimeter. Electrical transport measurements were conducted on bar-shaped samples with dimensions of ~13×7×2.5 mm<sup>3</sup>.

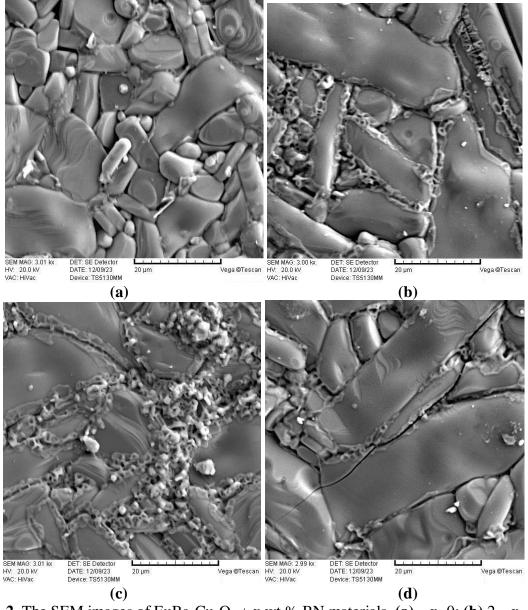
## **Results and discussion**

The XRD patterns of the  $EuBa_2Cu_3O_y + x$  wt.% (x = 0, 0.1, 0.15, 0.2 BN) series are shown in Fig. 1.

XRD patterns are consistent with previously reported results [17, 18]. No recognizable boron-related diffraction peaks are observed due to the low concentration of BN. Fig. 2 displays SEM micrographs of the surface morphology of prepared materials. The samples consist of small and large grains with sizes of up to several tens of microns. The results of the elemental analysis evidence that the reference sample is homogeneous. The 0.1 wt.% and 0.15 wt.% BN-added EuBa<sub>2</sub>Cu<sub>3</sub>O<sub>y</sub> samples contain small amounts of Ba- and Cu-related secondary phases. The 0.2 wt.% BN-added EuBa<sub>2</sub>Cu<sub>3</sub>O<sub>y</sub> sample is similar to the reference sample in terms of homogeneity.



**Fig. 1.** The XRD patterns of  $EuBa_2Cu_3O_y + x$  wt.% BN samples. **1** - x=0; **2** - x=0.1; **3** - x=0.15; **4** - x=0.2



**Fig. 2.** The SEM images of EuBa<sub>2</sub>Cu<sub>3</sub>O<sub>y</sub> + x wt.% BN materials. (a) -x=0; (b) 2-x=0.1; (c) -x=0.15; (d) -x=0.2

Fig. 3 illustrates the temperature dependence of the resistivity in the prepared materials. The incorporation of BN into the EuBa<sub>2</sub>Cu<sub>3</sub>O<sub>y</sub> causes a steady rise in resistivity above 900 K, which negatively impacts the value of the PF, but, as will be seen later, this increase in  $\rho$  is compensated by an increase in the Seebeck coefficient.

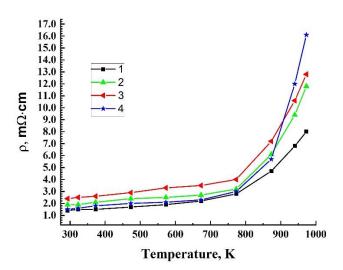
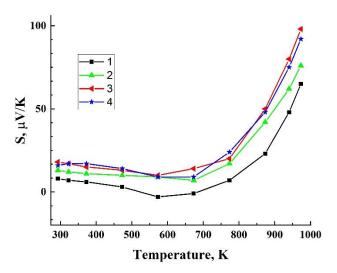


Fig. 3. The resistivity vs temperature dependence of EuBa<sub>2</sub>Cu<sub>3</sub>O<sub>y</sub> + x wt.% BN materials. 1 - x=0; 2 - x=0.1; 3 - x=0.15; 4 - x=0.2.

Fig. 4 illustrates the temperature dependence of the Seebeck coefficient. S values increase sharply as the temperature rises above 700 K. Such behavior of S indicates the p-type conductivity in all samples. BN additive leads to more than a 50% enhancement of the Seebeck coefficient as compared to the reference sample.



**Fig. 4.** Temperature dependence of Seebeck coefficient in EuBa<sub>2</sub>Cu<sub>3</sub>O<sub>y</sub> + x wt.% BN materials. 1 - x=0; 2-x=0.1; 3-x=0.15; 4-x=0.2

Using the measured experimental values of the Seebeck coefficient and electrical resistivity, the power factor,  $PF = S^2/\rho$  was calculated, as shown in Fig. 5. BN-added compositions possessed higher resistivity compared to the reference sample (see Fig. 3). However, the significantly increased Seebeck coefficients govern the values of the PF. The maximum PF achieved in the 0.15 wt % BN-added EuBa<sub>2</sub>Cu<sub>3</sub>O<sub>y</sub> (0.075 mW/m·K², at 973 K) is approximately 42% higher than that of the reference EuBa<sub>2</sub>Cu<sub>3</sub>O<sub>y</sub>.

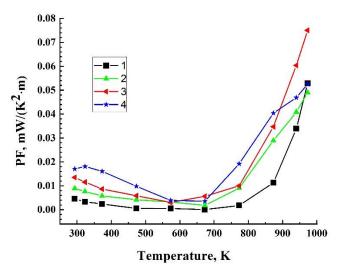


Fig. 5. The temperature dependence of power factor (*PF*) in EuBa<sub>2</sub>Cu<sub>3</sub>O<sub>y</sub> + x wt % BN materials. 1 -x=0; 2 -x=0.1; 3 -x=0.15; 4 -x=0.2

#### **Conclusion**

In this study, reference and BN-added EuBa<sub>2</sub>Cu<sub>3</sub>O<sub>y</sub> materials were synthesized using the solid-state reaction method, and the influence of the BN additive on phase evolution, microstructure, elemental composition, and power factor was investigated. BN addition results in a power factor of 0.075 mW/m·K<sup>2</sup> for the 0.15 wt.% BN-added Eu-123 superconductor at 973 K, which is 1.4 times higher than that of the BN-free EuBa<sub>2</sub>Cu<sub>3</sub>O<sub>y</sub>. The increased *PF* observed in this study is comparable to values reported for thermoelectric cobaltites. With further optimization, Eu-123-based materials might provide considerable potential for thermoelectric applications.

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#### Conflict of interest statement

The authors declare that there are no conflicts of interest.

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